

Date: Friday, 3/24/2006 1:37:18 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACERS (1/4 THICK)
Job Number : 26327	
Estimate Number : 10247	
P.O. Number : N/A	Part Number : D2022101
This Issue : 3/24/2006 S.O. No. : N/A	Drawing Number : D2022 REV. -
Prsht Rev. : NC	Project Number : N/A
First Issue : 3/23/2006 Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 25815	Material : N/A
Written By : <u>See comment Bldgw</u>	Due Date : 4/10/2006 Qty: 100 Um: Each
Checked & Approved By : <u>06.03.24</u>	
Comment : Est D 02.03.07 Now made in house NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.0329 f(s)/Unit Total : 3.2865 f(s)

6061T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8)x.750Ø bar

(M6061T6RO.750

Batch: M100157
06/06/16

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1- Note: .257 (F) Dia drill

2-Turn Blank as per FolioFA206

3-Tumble & deburr any sharp edges as per dwg

N/A Machined Manually
06/06/19 100

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06/06/19 100

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 06.06.19 100

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 517
06/06/20 (100)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/06/21

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SP 06/06/21 18

Job Completion



CU 06.06.21

Dart Aerospace Ltd

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